



Chandrababu **E**nterprise **P**rivate **L**imited

HARDFACING WELDING WIRES

Name: CEPL-5009

Metal chemistry	C = 5.30%, Cr = 22.0%, V = 0.80, Mn = 0.30%, Nb = 6.50, % W = 2.00%, Si = 1.0%, Mo = 6.0%
Hardness	63–67 HRC
Size	1.60mm, 2.00mm, 2.40mm and 2.80mm
Welding parameter guidelines	2.40mm/ 280–350A, 28–29V and 2.80mm/ 300–400A, 29–30V
Wire extension	30–35mm

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