



Chandrab**E**nterprise **P**ri**V**ate **L**imited

HARDFACING WELDING WIRES

Name: CEPL-5008

Metal chemistry	C = 3.8% V = 0.5% Cr = 20% B = 1.20% Mo = 1.3%
Hardness	54–56 HRC
Size	1.60mm, 2.00mm, 2.40mm and 2.80mm
Welding parameter guidelines	1.6–2.0mm/ 200–350A, 26–28V and 2.4–2.8mm/ 250–400A, 27–29V
Wire extension	35–40mm

CEPL
a gift to trust