



**C**handrabrabhu **E**nterprise **P**rivate **L**imited

## **HARDFACING WELDING WIRES**

**Name: CEPL-5007**

<b>Metal chemistry</b>	<b>C = 5.00% Cr = 21.5% Mn = 1.5% Nb = 6.3% Si = 0.80%</b>
<b>Hardness</b>	<b>60–64 HRC</b>
<b>Size</b>	<b>1.60mm, 2.00mm, 2.40mm and 2.80mm</b>
<b>Welding parameter guidelines</b>	<b>1.6–2.0mm/ 200–350A, 26–28V and 2.4–2.8mm/ 250–400A, 27–29V</b>
<b>Wire extension</b>	<b>35–40mm</b>

**CEPL**  
*a gift to trust*