



Chandrabrabhu **E**nterprise **P**rivate **L**imited

HARDFACING WELDING WIRES

Name: CEPL-5006

Metal chemistry	C = 5.00% Si = 1.00% Mn = 1.1% Cr = 25.50%
Hardness	58–62 HRC
Size	1.60mm, 2.00mm, 2.40mm and 2.80mm
Welding parameter guidelines	1.6–2.0mm/ 200–350A, 26–28V and 2.4–2.8mm/ 250–400A, 28–29V
Wire extension	35–40mm

CEPL
a gift to trust